

Work Order ID 92212

92212

Page 1

Tuesday, October 23, 2012 11:02:33 AM

Item ID: PB67-43001-201

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Square Tube

Stop *NS2*

Start Date: 10/23/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: MF

Date: 12-10-23

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

| Sequence ID/ Work Center-ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|-----------|--------------|
| B67-43001 | C |

100 0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

1- cut to length as per dwg
2- deburr

12 0 Ae
12.11.13

110 0.00

QC5- Inspect part completeness to step on W/O

110

QC

Memo

0.00

Quality Control

12 0 DA
23
89
12.11.13

120 0.00

Identify as per dwg & Stock Location: ST 446B

120

Packaging

Memo

0.00

Packaging

12 0 8
12.11.14

Work Order ID 92212***92212***

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Item ID: PB67-43001-201

Accept

N900040100Setup Start ***NS1***

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Required Date: 11/2/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00


130

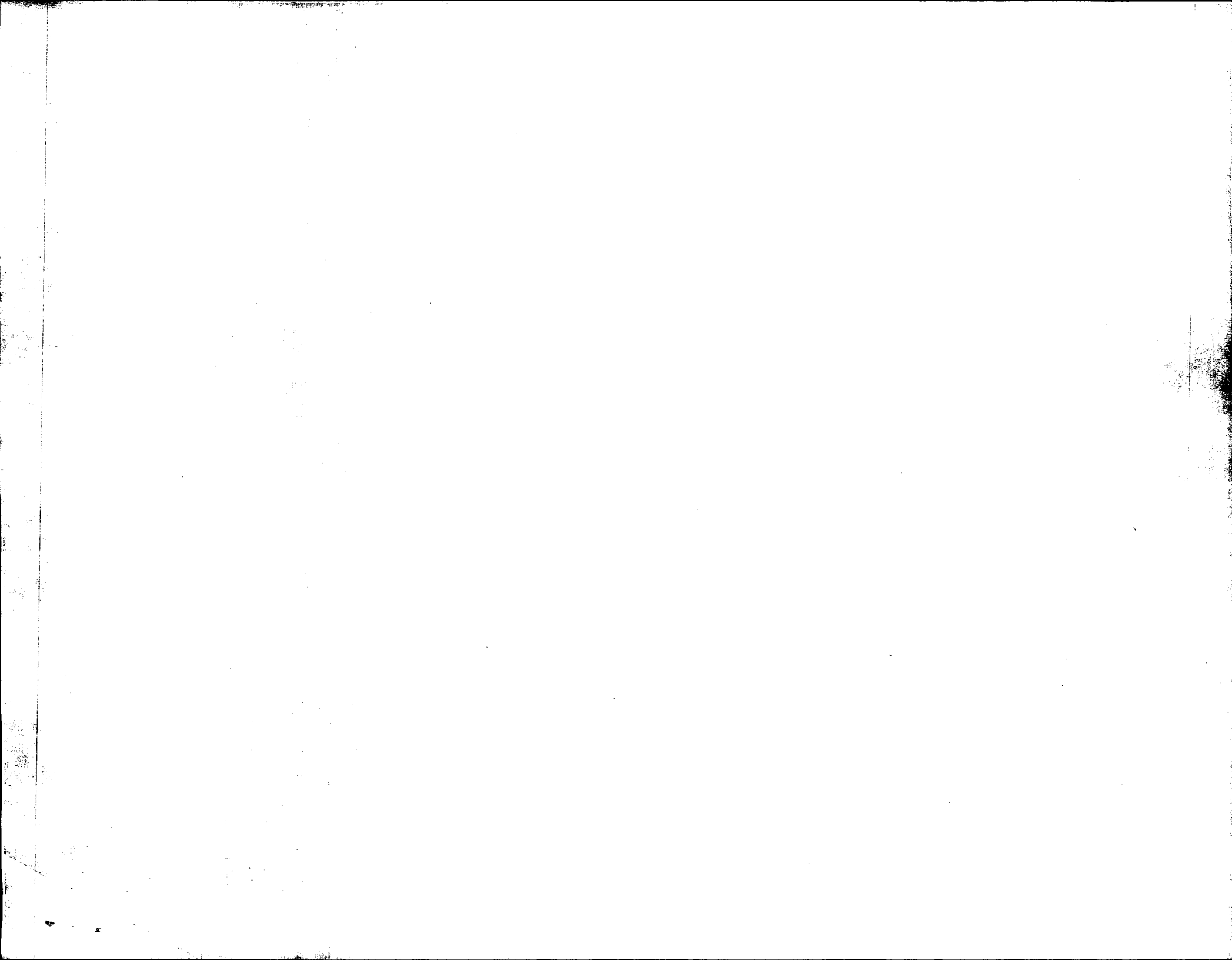
QC

Memo

0.00

Quality Control

12/11/14 
12.11.14



Picklist Print

Tuesday, October 23, 2012 11:02:33 AM

Page 1

Work Order ID: 92212

Parent Item: PB67-43001-201

Parent Item Name: Square Tube

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|-------------------------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|----------------------------------|---------------|----------------|--------|
| M6061T6TS1.000W.065W 6061T6 SQ TUBE 1.00 x 1.00 X 0.065w | 120120 W | Purchased | No | | | 100 | f | 0.0000 | 1.6042 | 20.263579 | | | |
| | | | | | | | | | | 11.263552 → 20.263579 | Ac 12.11.13 | | |

DA
22 12.10.23

8 7 6 5 4 3 2 1

D

C

B

A

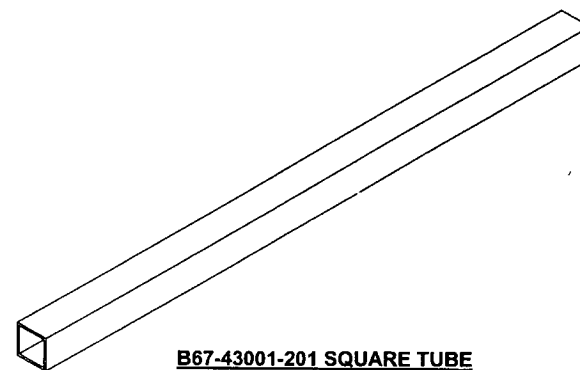
D

C

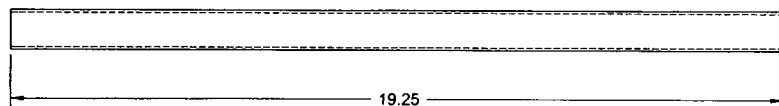
B

A

92212



B67-43001-201 SQUARE TUBE



19.25



0.065
TYP, REF
1.00
TYP, REF

RELEASED
2009-09-24

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) SQUARE TUBING
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6TS1.000W0.065
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.46 lbs

| | | | | |
|------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|--------------|
| C | REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 16 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011. | | MB | 09.02.19 |
| REV. | DESCRIPTION | | BY | DATE |
| DESIGN | RW | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | REV. C | SHEET 1 OF 1 |
| DRAWN | AS | | | |
| CHECKED | JS | DRAWING NO. B67-43001-201 | SCALE | |
| MFG. APPR. | MP | TITLE | NTS | |
| APPROVED | N/A | SQUARE TUBE | | |
| DE APPR. | | | | |
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8 7 6 5 4 3 2 1

